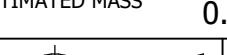



ISO 2768-m						
LINEAR DIM.	0.5 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000
LINEAR TOL.	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8

ANGLED FEATURE LENGTH	0 - 10	>10 - 50	>50 - 120	>120 - 400	> 400
ANGULAR TOL.	±1°	±0°30'	±0°20'	±0°10'	±0°05'

NOTES

1. ALL SURFACES TO BE FREE FROM DENTS, SCRATCHES, MARKS AND DISCOLOURATION

TOLERANCES UNLESS STATED		MATERIAL & SPEC.		SURFACE TEXTURE UNLESS STATED		HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX		?		?					
LINEAR ± SEE TABLE ANGULAR ± SEE TABLE°				Ra 6.3		TITLE									
ESTIMATED MASS 0.54 kg				FINISH		END CAPS -----									
PROJECTION 		DIMENSIONS IN mm UNLESS STATED		DRAWING CONFORMS TO BS 8888 TOLERANCING ISO 8015		CLEAN REMOVE ALL BURRS		?							
								A3		SHEET 1 OF 1		TD-2580-0110		A	

A01	Jul-2019 16:23	LCC	JST	JST	MANUFACTURE ONLY WHEN STATUS IS RELEASED	RELEASED
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY		STATUS
© STFC 2019  TECHNOLOGY DEPARTMENT RUTHERFORD APPLETON LABORATORY HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX					USED ON	
					TD-2580-0102	?
					?	?
					?	?
TITLE						
END CAPS						

?						
A3	SHEET 1 OF 1		TD-2580-0110			A